

DIRECT CAUSE
METHOD (PROCESS)

W4: Due to high volume requirement for sheetboard for the week covered of occurrence alongside with the other priority items.

[illegible]

PROCESS	ACTUAL DATE RUN
LAMINATION:	5/14/22 NS
DIE CUT:	5/14/22 NS
SEMI- AUTO GLUING:	5/16/22 DS

Simulation of items based on 3 days requirement (5/14/22), above items were the priority for May 17, 2021 shortage

JP SIMULATION AS MAY 14 2022																									
AS OF 10AM																									
													SUN	MON	TUE	WED	THU	FRI	SAT	SUN	MON	TUE			
MODE	LOC	Area ID	Material Description	SPR	PULPER	ROLL	TOTAL S	WIP	BOM	FORM	REASON	Prod	15/M	16/M	17/M	18/M	19/M	20/M	21/M	22/M	23/M	24/M			
PLINECAR	555535100	VINAGAR MOD ELPOR	1	75			75.45	0	220	0	FOR GLUING TODAY 250 SETS	75.45	75	75	75	75	-20	-20	-20	-20	-20	-20			
PLINECAR	555535200	VINAGAR MOD ETD CO	0	167			165.5	0	1,445	0	FOR GLUING TODAY 200 SETS	165.6	167	167	21	-73	-73	-73	-73	-73	-73	-73			
PLINE FB	555585000	LINE FB EALC OCEAN	2	158			159.78	0	915	0		157.76	158	158	158	24	304	304	304	304	304	304			
PLINE MI	555695100	LOCUTE 2 MCK EPL D5	1	231			233.25	0	650	0		239.26	231	231	231	71	-109	-109	-109	-109	-111	-61			
PLINE FB	555954000	LINE FB JAPAN	9	89			98.15	0	2,059	0		91.16	91	91	91	91	519	-617	-1,025	-1,025	-1,025	-1,38			
PLINE FB	555181000	LINE FB FOR AN	11	524			604.88	105	1,760	0		587.88	588	588	206	-242	-651	-651	-651	-651	-651	-651			
PLINE FB	556123000	LIGHT FB CUR R BCT	3	1,854			1,858.59	1,995	1,000	0	FOR GLUING TODAY 500 SETS	1,864.58	1,855	1,855	715	-403	-403	-403	-403	-403	-515	-105			
PLINE MI	555183000	LIGHT WS REFRESH R	433	187			572.2	0	2,165	0	FOR GLUING TODAY 18 SETS	269.20	85	85	85	-673	-1,321	-1,577	-1,577	-1,577	-1,577	-1,57			
PLINE FB	555282000	LOCUEL 2 PAL CB FOR	0	142			140.14	0	5,954	0		140.14	140	140	140	-28	-28	-532	-532	-532	-238	-48			
PLINE FB	555282000	LOCUEL 2 MCK EUROPE	355	334			729.95	0	4,538	0		729.95	100	100	100	-530	-530	-530	-530	-530	-530	-530			
PLINE MI	555598000	LOCUTE 2 MCK CB P2	873	5,287			6174.9	0	5,970	0		6065.9	4,002	1,734	66	-635	-834	-5,206	-5,206	-5,206	-6,578	-6,57			
													FOR DREUT GLUING TOM												
PLINE FB	555178500	LINE FB AMER CA CT	20	1,735			1758.51	0	410	0	FOR DREUT GLUING TOM	1748.52	1,749	488	-15	-15	-15	-15	-15	-15	-15	-15			
PLINE FB	555379000	LINE FB AMER CA CT	8	145			156.95	675	263	0	FOR GLUING TODAY 700 SETS	155.95	156	156	-545	-545	-545	-545	-545	-545	-545	-545			
PLINE FB	555991900	LOCUTE 2 MCK CB FOR	521	3,039			3650.04	0	12,000	0		3565.20	2,122	2,122	1,906	-3,044	-3,044	-4,214	-4,214	-4,214	-4,214	-12,88			
PLINE FB	555991900	LOCUTE 2 MCK CB FOR	795	1,634			2342.66	0	7,457	0		2314.65	83	83	83	-1,557	-1,557	-4,396	-4,396	-4,396	-5,557	-5,57			
PLINE FB	555432300	LINE WB EUROPE DE H	323	180			482.74	0	2,002	0		482.74	118	118	118	-582	-584	-584	-584	-584	-584	-584			
PLINE FB	555432400	LINE WB EUROPE R B	4	91			101.02	0	1,647	0		99.02	99	99	99	-275	-441	-441	-441	-441	-441	-441			

Simulation of May 14, 2022

As per planner, they prioritize ICB small qty items that was on shortage on May 18 (alongside with the May 17 requirement) in planning sunday work, given 8 hrs working time and only 1 machine to use because other operator was designated in Detaching bundle process to cater the Accesories shortages, thus the not inclusion of WIP sheetboard items in plan.

		6,845			0			3,558											
		MAY - 0506	MAY - 0513	VAR	JUN - 0506	JUN - 0513	JUL - 0506	JUL - 0513	AUG - 0506	AUG - 0513	SEP - 0506	SEP - 0513	SEP - 0506	SEP - 0513	SEP - 0506	SEP - 0513	SEP - 0506	SEP - 0513	
	louvre old			-															
	mini	95,112	95,303	191	121,818	123,852	88,280	88,040	109,620	109,860								7	
	vinegar	4,458	5,267	809	3,186	3,960	2,640	2,640	5,220	5,220									
	lionel	25,939	25,149	(790)	53,226	50,772	49,120	48,990	91,390	91,630								3	
		10,660	10,155	(505)	24,630	22,176	21,420	21,180	32,620	32,860								1	
	F	2,478	1,923	(555)	4,560	4,560	5,030	5,140	11,290	11,290									
	M	3,554	3,713	159	4,338	4,338	4,770	4,770	8,400	8,400									
	S	9,247	9,358	111	19,698	19,698	17,900	17,900	39,080	39,080									
	lionel 2	31,802	31,515	(287)	18,990	19,398	19,280	19,280	21,300	21,300								1	
	lime	21,969	21,832	(137)	13,686	14,148	12,680	12,680	16,140	16,140								1	
		9,833	9,683	(150)	5,304	5,250	6,600	6,600	5,160	5,160									
	FB	21,552	21,554	2	49,434	49,434	46,560	46,800	62,160	61,920								5	
	MB	30,842	31,324	482	1,410	1,410	-	-	5,040	5,040									
	rosa	71,627	71,932	305	72,918	72,824	67,840	67,600	97,680	97,340								4	
	light	7,702	7,337	(365)	10,102	10,522	9,600	9,600	15,600	15,200									
	linus sheetboard	7,235	5,721	(1,514)	11,589	11,589	21,120	21,120	52,080	52,080								4	
	icb - sf6	296,269	295,102	(1,167)	342,673	343,811	304,440	304,070	459,490	459,990								29	
			(1,167)			1,158													
	total sf	209,705	210,112		248,064	248,826	205,880	205,750	294,730	294,970								19	
	total sheetboard	79,329	79,269		83,020	83,416	77,440	77,200	112,680	112,940									

Forecasted requirement May-Aug '22

PRODUCTION ACTION PLAN

>To priority one time running items (SB) in process:

In case not able to FG in same shift:

*Lamination and Die cut process should be done on same shift

*To plan first job in next shift in Semi-Auto Gluing process

PIC: Prod Planning

>Request additional set of manpower to cater the large volume of requirement.

3 additional set

4 replacement

Status: For signature of Sir Yuji; urgent

PIC: Ma'am Cherie Ann Javier

> 4M application of Louvre SB allocation in Eterna Diecut 2 to increase capacity (Louvre SB only runs in Die cut 3)

PIC: PROD IE

MINUTES OF THE MEETING																														
Date		Time		Location		Topic		Version																						
Date: 1 July		Time: 11:00 AM		Location: Eterna		Topic: Production Planning		Version: 1.0																						
<p>ATTENDEES:</p> <table border="1"> <thead> <tr> <th>Name</th> <th>Dept</th> <th>Signature</th> <th>Initials</th> <th>Dept</th> <th>Signature</th> <th>Initials</th> </tr> </thead> <tbody> <tr> <td>Ma'am Cherie Ann Javier</td> <td>Prod Planning</td> <td><i>[Signature]</i></td> <td>CAJ</td> <td>Ma'am Yuji</td> <td>Prod IE</td> <td><i>[Signature]</i></td> </tr> <tr> <td>Ma'am Cherie Ann Javier</td> <td>Prod Planning</td> <td><i>[Signature]</i></td> <td>CAJ</td> <td>Ma'am Yuji</td> <td>Prod IE</td> <td><i>[Signature]</i></td> </tr> </tbody> </table>										Name	Dept	Signature	Initials	Dept	Signature	Initials	Ma'am Cherie Ann Javier	Prod Planning	<i>[Signature]</i>	CAJ	Ma'am Yuji	Prod IE	<i>[Signature]</i>	Ma'am Cherie Ann Javier	Prod Planning	<i>[Signature]</i>	CAJ	Ma'am Yuji	Prod IE	<i>[Signature]</i>
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MOM with Production Planning

Prepared by:

PRODUCTION IE

Reviewed by:

Noemi Cepeda
PRODUCTION SUPERVISOR